

All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask						
Above	-	6	30	120	400	1000
Up to	6	30	120	400	1000	2500
Tol.	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

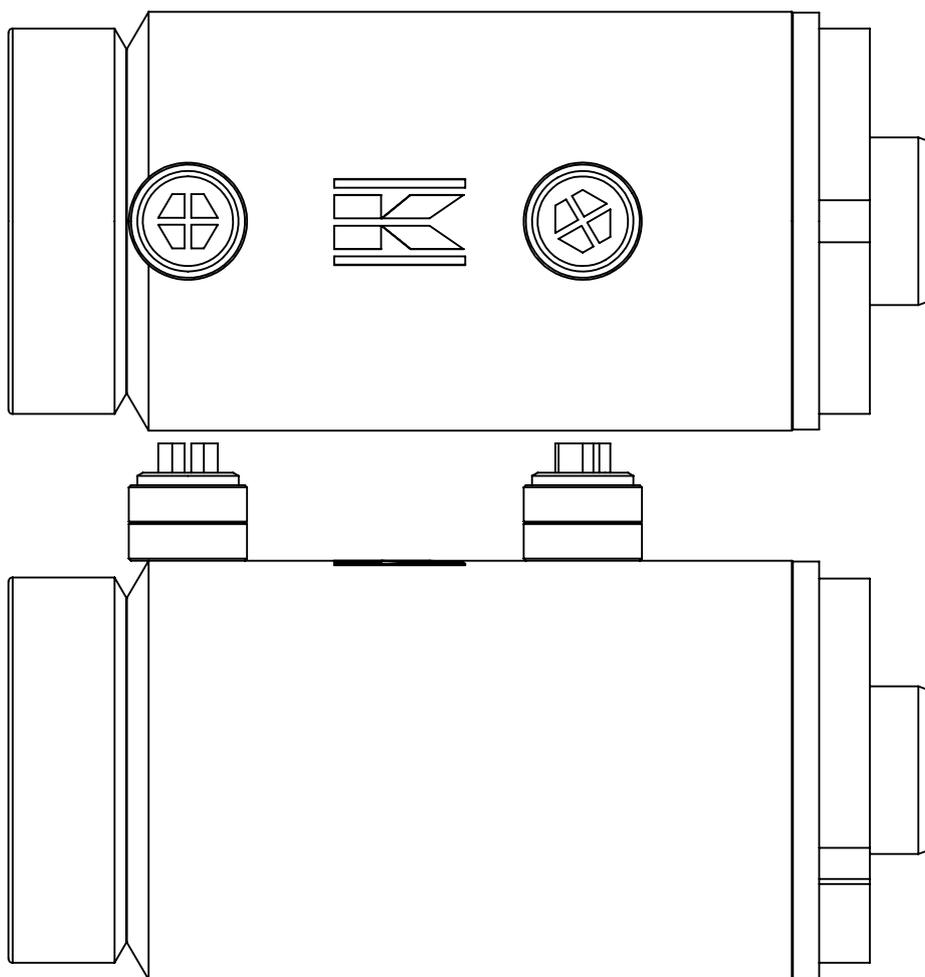
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Angles  $\pm 2^\circ$  Drilled holes  $+0.25 -0$   
All sharp edges removed  $R0.2 +0.2$   
Inside and Outside deburred  
Surface roughness max.  $Ra 3.2$

Stroke  
Tol.  $+1.8$   
 $-1.6$

	Drawn		Pressure	320 bar
	Cust. Ref.		Weight	10.85 kg
Item	CFGY0063922		Reference	0140735
Description	C3S.80.40.40 OHNE-OHNE			
Finish	Primer & RAL1007 Daffodil-yellow High-Gloss			

**CFGCY0063922 - C3S.80.40.40 OHNE~OHNE**



<b>PARTNO</b>	<b>POS.</b>	<b>DESCRIPTION</b>	<b>QTY.</b>
MDL-090348	1	Tube - Cylinder tube 100 x 80 ST52-H8 CB 100-10H8 L=0.164	1
LSNM1815	2	Welding-stud M18x1.5	2
DS3908001A	3	Reinforced Endcap C2/C3 - Bore 80	1
MDL-090346	4	Rod - Hard Chrome Shaft 40 - HAC40 L=0.189	1
DS3908013040	5	Cylinder-head C3 - Bore 80 - Rod 40 - 320 bar	1
ASU40485T38	6	Scraper 40 x 48 x 5 - T38	1
SA405010UN	7	Rod-seal 40 x 50 x 10 UN	1
SAS4055163	8	Rod-seal 40 x 55.1 x 6.3	1
GRI404597	9	Guide-ring 40 x 45 x 9.7	2
BU6922534	10	Backup-ring 69.22 x 5.34 x 1.52	1
OR6922533P001	11	O-ring 69.22 x 5.33	1
OR8060262P001	12	O-ring 80.60 x 2.62	1
DS3908004	13	Cylinder-piston C3 - Bore 80	1
ZAS8064563	14	Piston-stepseal 80 x 64.5 x 6.3	1
GRE807515	15	Wear-ring 80 x 75 x 15	2
OR346026290P001	16	O-ring 34.60 x 2.62 - 90'-shore	1
DS2909015	17	Swage ring C25 Bore 90/100	1
SPM18M	18	Dust Plug Male Thread M18x1,5	2